

TECHNICAL SHEET GRSPBRF MAD TB OLMO IIBCO19X118EXT1.32

Quality assure							
EVALUATED FEATURE		TEST METHOD	NORM ANSI A137.1 REQUIREMENTS (Table 8)	RESULTS		CONCLUSION	
DIMENSIONS							
				(%)	(mm)		
* Nominal Size, mm				(,	()		
Nominal length:	1180.0 mm						
Manufacturing length:	1180.0 mm		- 3.00% / 2.00%	0.00	0.00	Comply	
Nominal width:	190.0 mm	ASTM C499					
Manufacturing width:	187.0 mm		- 3.00% / 2.00%	-1.58	-3.00	Comply	
* Caliber Range							
Manufacturing length:	1180.0 mm						
Average length:	1179.9 mm		± 0.25%; ± 0.80mm	-0.01	-0.10	Comply	
Manufacturing width:	187.0 mm	ASTM C499	2 0.20 %, 2 0.001111	0.01	0.10	Comply	
Average width:	187.0 mm		± 0.25%; ± 0.80mm	0.11	0.20	Comply	
Average width.	107.2 11111		10.2070, 10.000000	0.11	0.20	Comply	
* Warpage Edge,%							
Length		ASTM C485	± 0.40%; ± 1.30mm	0.09 0.00	1.08 0.00	Comply	
Width		ASTW C465	± 0.40 %, ± 1.30mm	0.00 -0.10	0.00 -0.18	Comply	
* Warpage Diagonal, %		ASTM C485	± 0.40%; ± 1.80mm	0.14 0.00	1.65 0.00	Comply	
* Wedging, %		ASTM C502	± 0.25%; ± 0.80mm	0.05 -0.03	0.63 -0.42	Comply	
* Thickness, mm							
Manufacturing:	10.0 mm						
Average result:	9.9 mm	ASTM C499	Max. 1.02 mm	-1.00	-0.10	Comply	
		PHYSI	CAL PROPERTIES			<u> </u>	
*		г					
* Visible Abrasion Resistance	/	ASTM C1027	As reported	PEI III		-	
* Water Absorption, %		ASTM C373	Semi-Vitreous (P3) 3.0%< wa ≤ 7.0%	3.6	60	Comply	
* Crazing Resistance		ASTM C424	Pass	Approved		Comply	
* Breaking Strength, lbf		ASTM C648	Average ≥ 250	467		Comply	
			Individual ≥ 225	45	3	Comply	
* Dynamic coefficient of friction - DCOF Wet		ANSI A137.1		0.59		_	
		Section 9.6	≥ 0.42			Comply	
		CHEMI	ICAL PROPERTIES	1		I	
* 01		10714 0050	A				
* Chemical Resistance		ASTM C650	As reported	Resis		Comply	
* Stain Resistance		ASTM C1378	As reported	Resis	สลกข	Comply	
AMERICAN NATION		CIFICATIONS FO	ARD, ANSI A137.1. OR CERAMIC TILE / Table 8: Press ne of the typical unavoidable variation		es	<u> </u>	
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