

TECHNICAL SHEET PSO MAD. CALIFORNIA PLUS CARAMELO 45X45 EXT 2.03

| Quality assurance | | | | | | |
|--|--|-----------------------|---|--------------------------------------|--------------------------------------|----------------------------|
| EVALUATED CHARACTERISTICS | TEST METHOD | | NORM ISO 13006 REQUIREMENTS (BIIb) | | ULT | CONCLUSION |
| DIMENSIONS AND SURFACE QUALITY | | | | | | |
| * Length and Width, mm Manufacturing Size: 451.0 mm Average Size: 451.4 mm * Thickness, mm | ISO 10545-2 | | ± 0.6%; ± 2.0mm | (%) 0.08 | (mm) 0.36 | Comply |
| Manufacturing: 7.5 mm Average result: 7.6 mm * Straightness of sides, % * Rectangularity, % * Surface flatness | ISO 10545-2 ISO 10545-2 ISO 10545-2 | | ± 5.0%; ± 0.5mm ± 0.5%; ± 1.5mm ± 0.5%; ± 2.0mm | 1.49 -0.08 0.20 | 0.11 -0.37 0.89 | Comply Comply Comply |
| Edge curvature, % Centre curvature, % Warpage, % | ISO 10545-2 ISO 10545-2 | | ± 0.5%; ± 2.0mm ± 0.5%; ± 2.0mm ± 0.5%; ± 2.0mm | 0.17 0.00 0.18 0.00 0.14 -0.09 | 0.78 0.00 1.14 0.00 0.89 -0.55 | Comply Comply Comply |
| * Surface quality, % | ISO 10545-2 | be free | um of 95 % of the tiles are to from visible defects which ir the appearance of a major area of tiles | 96.0% | | Comply |
| PHYSICAL PROPERTIES | | | | | | |
| * Water absorption (E _v), % | ISO 10545-3 | Ind | 6 % < E _v ≤ 10 % lividual maximum 11 % | 6.6 6.7 | | Comply Comply |
| * Breaking strength, N (Thickness ≥ 7.5 mm) | ISO 10545-4 | | Not less than 800 | 904 | | Comply |
| * Modulus of rupture, N/mm ² | ISO 10545-4 | Ir | Minimum 18 ndividual minimum 16 | 30 28 | | Comply Comply |
| * Abrasion resistance - CU | ISO 10545-7 | Report | abrasion class and cycles passed | Class 2 Cycles 600 | | - |
| * Crazing resistance | ISO 10545-11 | | Required | No crazing | | Comply |
| | CHE | MICAL | PROPERTIES | | | |
| * Resistance to staining Green Oxide Iodo Olive oil * Resistance to low concentrations of acids | ISO 10545-14 ISO 10545-14 ISO 10545-14 | | Minimum class 3 Minimum class 3 Minimum class 3 | Class Class Class | 5 5 5 | Comply Comply Comply |
| and alkalis 3% Hydrochloric Acid (V / V) Potassium hydroxide, 30 g / I * Resistance to high concentrations of acids and alkalis | ISO 10545-13 | Manufac | turer is to state classification | | A A | - |
| 18% Hydrochloric Acid (V / V) Potassium hydroxide, 100 g / I * Resistance to household chemicals and swimming pool salts | | Test method available | | HA HA | | - |
| Ammonium Chloride 100 g / I Sodium hypochlorite, 20 mg / I | ISO 10545-13 | Minimum B | | A A | | Comply Comply |
| Requirements verified as indicated in "Ceramic Tiles - Definitions, Classific Dry-pressed ceramic tiles 6 % < $E_v \le$ The weight, tone and dimensions are | ation, Characterist 10 % Group BII _b | ics and ma | arking", Annex k (normative), | | ses. | |
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