

TECHNICAL SHEET GRSPB PDRA ARTIC VANIZIO 61X61 EXT 1.48

| Quanty assure | | | | | | | |
|---|----------|--|---|-------------------|------------|------------|--|
| EVALUATED FEATURE | | TEST METHOD | NORM ANSI A137.1 REQUIREMENTS (Table 8) | RESULTS | | CONCLUSION | |
| | | DI | MENSIONS | | | | |
| | | | | (%) | (mm) | | |
| * Nominal Size, mm | | | | | | | |
| Nominal Size: | 610.0 mm | | | | | | |
| Manufacturing Size: | 610.0 mm | ASTM C499 | ± 3.00% | 0.00 | 0.00 | Comply | |
| * Caliber Range | | | | | | | |
| Manufacturing Size: | 610.0 mm | ASTM C499 | | | | | |
| Average Size: | 610.3 mm | ASTM C499 | ± 0.50%; ± 2.00mm | 0.05 | 0.30 | Comply | |
| * Warpage Edge,% | | ASTM C485 | ± 0.50%; ± 2.00mm | 0.09 -0.03 | 0.52 -0.20 | Comply | |
| * Warpage Diagonal, % | | ASTM C485 | ± 0.50%; ± 2.00mm | 0.15 0.00 | 1.32 0.00 | Comply | |
| * Wedging, % | | ASTM C502 | ± 0.50%; ± 2.00mm | 0.14 0.00 | 0.88 0.00 | Comply | |
| * Thickness, mm | | | | | | | |
| Manufacturing: | 8.5 mm | | | | | | |
| Average result: | 8.4 mm | ASTM C499 | Max. 1.02 mm | -1.18 | -0.10 | Comply | |
| | | PHYSIC | AL PROPERTIES | 1 | | - | |
| * Visible Abrasion Resistance | | ASTM C1027 | As reported | PEI III | | - | |
| * Water Absorption, % | | ASTM C373 | Vitreous (P2) 0.5%< wa ≤ 3.0% | 1.40 | | Comply | |
| * Crazing Resistance | | ASTM C424 | Pass | Approved | | Comply | |
| * Breaking Strength, lbf | | ASTM C648 | Average ≥ 250 | 380 | | Comply | |
| | | | Individual ≥ 225 | 35 | 1 | Comply | |
| * Dynamic coefficient of friction - DCOF Wet | | ANSI A137.1 Section 9.6 | ≥ 0.42 | 0.47 | | Comply | |
| | | CHEMIC | CAL PROPERTIES | | | | |
| | | | A successful | Dest | 11 | Comple | |
| * Chemical Resistance | | ASTM C650 ASTM C1378 | As reported | Resis | | Comply | |
| * Stain Resistance | | ASTM C1378 | As reported | Resis | stant | Comply | |
| AMERICAN NATION | | ECIFICATIONS FO | RD, ANSI A137.1. R CERAMIC TILE / Table 8: Pres e of the typical unavoidable varia: | | 25 | 1 | |
| DA | | Thursday, July 21, 2022 | | | | | |
| Prepared by | Reviewe | Reviewed by: Manager Quality Assurance | | | | | |
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